

# LUBRICAST 836-C

DIE CASTING LUBRICANT

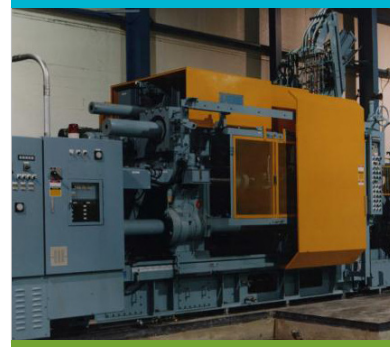
## ▷ PRODUCT DESCRIPTION

**Lubricast 836-C** is formulated for the production of bright and clean parts in the casting of magnesium and aluminum alloys. Cast parts can be painted or plated without concern for lack of adhesion. Recommended dilution range is 50:1 to 100:1.

## ▷ FEATURED BENEFITS

- Improved solder protection from thermally stable release film
- Reduced usage cost from leaner dilution ratios and less die lube required in the die cavity
- Increased production from reduced over-all cycle time from reduced spray time

## APPLICATION



## TYPICAL PROPERTIES

Appearance	Off-white liquid
Specific Gravity, 77°F (25°C)	0.98
Weight, lb/gal., 60°F (15.6°C)	8.2
pH (5% dilution)	9.4
Flash Point (COC)	None (contains water)
Temperature Tolerance	Do not freeze

## PRODUCT CODE

1113200000

## HEALTH AND SAFETY

For health and safety guidance, please refer to the Chemtool SDS (Safety Data Sheets).