

LUBRICAST 899

DIE CASTING LUBRICANT

▷ PRODUCT DESCRIPTION

Lubricast 899 is a high performance die release agent. It is formulated for the aluminum, magnesium, or zinc die caster with large or small complex molds. Lubricast 899 can be diluted from 50:1 to 300:1.

▷ FEATURED BENEFITS

- Improved solder protection from thermally stable release film
- Reduced usage cost from leaner dilution ratios and less die lube required in the die cavity
- Increased production from reduced over-all cycle time from reduced spray time

APPLICATION



TYPICAL PROPERTIES

Appearance	Off-white liquid
Specific Gravity, 77°F (25°C)	0.97
Weight, lb/gal., 60°F (15.6°C)	8.2
pH (5% dilution)	8.9
Flash Point (COC)	None (contains water)
Temperature Tolerance	Do not freeze
Solids	52 – 54%

PRODUCT CODE

1119300000

HEALTH AND SAFETY

For health and safety guidance, please refer to the Chemtool SDS (Safety Data Sheets).