

LUBRICAST 898-NS

DIE CASTING LUBRICANT

▶ PRODUCT DESCRIPTION

Lubricast 898-NS is a high performance non-silicone die release agent. It is formulated for the aluminum and zinc die caster with complex or detailed molds. Lubricast 898-NS is extremely resistant to rancidity and can be diluted up to 20:1 to 100:1 with water. This new Chemtool technology has had an extremely successful history of producing high volume castings weighing over 50 pounds.

▶ FEATURED BENEFITS

- Sub-micron release agents allow emulsion to penetrate the smallest cavity, permitting clean releases
- Will not build up on dies
- Cast parts will clean easily and can be painted or plated without concern for lack of adhesion
- Increased production from reduced over-all cycle time from reduced spray time

APPLICATION



TYPICAL PROPERTIES

| | |
|---------------------------------|----------------------|
| Appearance | Milky white emulsion |
| Specific Gravity, 60°F (15.6°C) | 0.98 |
| Weight, lb/gal., 60°F (15.6°C) | 8.3 |
| pH (5% dilution) | 9.2 |
| Flash Point (COC) | None |
| Temperature Tolerance | Do not freeze |

PRODUCT CODE

1127000000

HEALTH AND SAFETY

For health and safety guidance, please refer to the Chemtool SDS (Safety Data Sheets).