

LUBRICAST PL-4

DIE CASTING "GRAPHITED" PLUNGER LUBRICANT

▶ PRODUCT DESCRIPTION

Lubricast PL-4 is a heavy duty high viscosity plunger lubricant that contains graphite and high temperature lubricity additives. This combination provides the wetting, film strength, and maximum protection required for the plunger tips and shot sleeves.

▶ FEATURED BENEFITS

- Consistent shot-to-shot profile
- Low smoke and flame occurrence
- Excellent lubricity to protect shot sleeve and plunger tip
- Reduced porosity and out gassing

APPLICATION



TYPICAL PROPERTIES

Appearance	Black Heavy Oil
Specific Gravity, 60°F (15.6°C)	0.88
Weight, lb/gal., 60°F (15.6°C)	7.33
Viscosity, 100°F	6000 SUS
Flash Point (COC)	525°F (274°C)

PRODUCT CODE

1308000000

HEALTH AND SAFETY

For health and safety guidance, please refer to the Chemtool SDS (Safety Data Sheets).