

DIE CAST PRODUCTS

SUITABILITY AND PERFORMANCE BY FUNCTION

DIE SPRAYS

Product Name	Product Code	Spray Time/ Coverage	Max Ratio	Lubrication/ Release/Soldering Resistance	Surface Defects and Porosity	Paintability
DieMaxx 4450 HTS	11099D0000	Best	140:1	Best	Best	Good
Lubricast 840-D	1103300000	Good	100:1	Good	Good	Good
Lubricast 8992	1122400000	Good	80:1	Good	Good	Good
Lubricast 899	1119300000	Better	120:1	Better	Better	Good
Lubricast 898-NS	1127000000	Good	40:1	Good	Good	Best
Lubricast 836-C	1113200000	Good	60:1	Good	Good	Good

METAL WORKING FLUIDS

Product Name	Product Code	Coolant Type	Chlorine (Y or N)	Finish	Aluminum Staining	Low Residue	Skin Irritation
NuSol Alumax	27023F0000	NuSol	No	Better	Good	Better	Better
Lubricut 1144 CF	23120D0000	Semi-Synthetic	No	Good	Good	Good	Better
Lubricut 4157	2304000000	Synthetic	No	Best	Good	Best	Better
CT 250 NCPW	2400700000	Soluble	No	Good	Best	Good	Best