

LUBRICAST 898-NS

DIE CASTING LUBRICANT

▷ PRODUCT DESCRIPTION

Lubricast 898-NS is a high performance non-silicone die release agent. It is formulated for the aluminum and zinc die caster with complex or detailed molds. Lubricast 898-NS is extremely resistant to rancidity and can be diluted up to 20:1 to 100:1 with water. This new Chemtool technology has had an extremely successful history of producing high volume castings weighing over 50 pounds.

▷ FEATURED BENEFITS

- Sub-micron release agents allow emulsion to penetrate the smallest cavity, permitting clean releases
- Will not build up on dies
- Cast parts will clean easily and can be painted or plated without concern for lack of adhesion
- Increased production from reduced over-all cycle time from reduced spray time

▷ APPROVALS

- Super-compliant for California SCAQMD Rule 1144

APPLICATION



TYPICAL PROPERTIES

Appearance	Milky white emulsion
Specific Gravity, 60°F (15.6°C)	0.98
Weight, 60°F (15.6°C)	8.3 lbs/gal.
pH (5% dilution)	9.2
Flash Point (COC)	None
Temperature Tolerance	Do not freeze
VOC, ASTM 1868	8.6 grams/liter

PRODUCT CODE

1127000000

HEALTH AND SAFETY

For health and safety guidance, please refer to the Chemtool SDS (Safety Data Sheets).

